



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D5275-1**Job Sheet 191899****Part No:** D5275-1**Job Qty:** 30 pcs**Part Name:** Door Latch**Part Weight:** 0 lbs**Status:** New**Priority:** Medium**Job Created:** 3/12/19**Job Tracking No:****Due Date:** 3/22/19**Created By:** Chantal Lavoie**Type:** Stock**Description:****Note:** DWG REV A IPP REV:A 15.09.24 NEW ISSUE DD VERF:JLM**Ship Via:****Bill of Materials****Job Routing**

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier	Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier Lead Time	
100	Purchasing	DAS 30 pcs MAR 12 2019 13 9-89 x30 P10:041 2855	DP	3/22/19	0.00	0.00	Purchasing - 1	DP APR 23 2019
							Purchasing - 2	
							Purchasing - 3	
110	Packaging 2-1 - Receive - B4B	30 pcs		3/22/19	0.00	0.00	Packaging 2 - 1 - B4B	
							Packaging 2 - 2 - B4B	
							Packaging 2 - 3 - B4B	
							Packaging 2 - 5 - B4B	
							Packaging 2 - 4 - B4B	
							Packaging 2 - 6 - B4B	
							Packaging 2 - 7 - B4B	
							Packaging 2 - 8 - B4B	
							Packaging 2 - 9 - B4B	
							Packaging 2 - 10 - B4B	
							Packaging 2 - 11 - B4B	
							Packaging 2 - 12 - B4B	
							Packaging 2 - 13 - B4B	DP APR 23 2019
							Packaging 2 - 14 - B4B	
							Packaging 2 - 15 - B4B	
							Packaging 2 - 16 - B4B	
							Packaging 2 - 17 - B4B	
							Packaging 2 - 18 - B4B	
							Packaging 2 - 19 - B4B	
							Packaging 2 - 20 - B4B	
							Packaging 2 - 21 - B4B	
							Packaging 2 - 22 - B4B	
							Packaging 2 - 23 - B4B	
							Packaging 2 - 24 - B4B	
							Packaging 2 - 25 - B4B	
							Packaging 2 - 26 - B4B	
							Packaging 2 - 27 - B4B	
							Packaging 2 - 28 - B4B	

**Container No:** S174401**Part:** D5275-1**Job No:** 191899**Serial No/Batch:** S174401**Revision:** B**Inspector:****Exp Date:****Instructions:** Various STC's

Date: 04/23/19

1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

					Packaging 2 - 29 - B4B	
					Packaging 2 - 30 - B4B	
					Packaging 2 - 31 - B4B	
					Packaging 2 - 32 - B4B	
					Packaging 2 - 33 - B4B	
					Packaging 2 - 34 - B4B	
					Packaging 2 - 35 - B4B	
					Packaging 2 - 36 - B4B	
120	QC 5	30 pcs	3/22/19	0.00 0.00	QC 5 - 10	
					QC 5 - 12	
					QC 5 - 17	
					QC 5 - 18	
					QC 5 - 19	
					QC 5 - 22	
					QC 5 - 24	
					QC 5 - 3	
					QC 5 - 42	
					QC 5 - 43	
					QC 5 - 49	
					QC 5 - 51	
					QC 5 - 58	
					QC 5 - 68	
					QC 5 - 9	
					QC 5 - 50	
					QC 5 - 30	
					QC 5 - 40	
150	Packaging 3-1 - Stock - B4B	30 pcs	3/22/19	0.00 0.00	Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
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					Packaging 3 - 21 - B4B	
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					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	

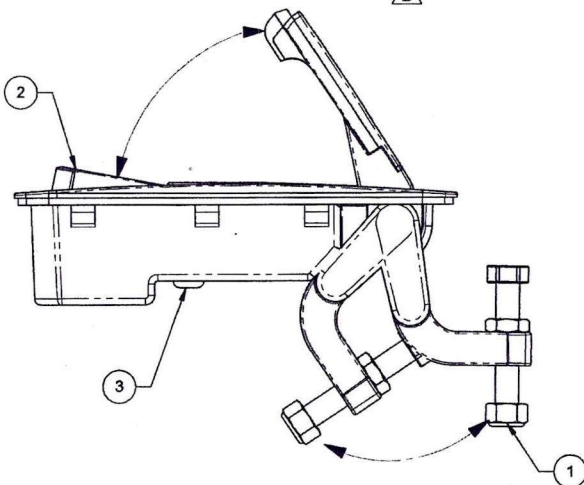
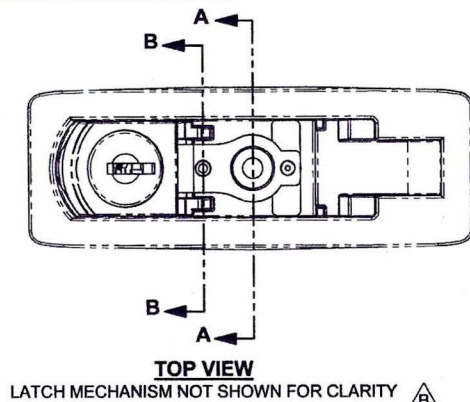
DAS
MAY 06 2019 68
9-89

DAS
28
9-89

				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
160 QC 21 - SA	30 pcs	3/22/19	0.00 0.00	QC 21 - SA - 21	
				QC 21 - SA - 70	
				QC 21 - SA - 53	
Part Op 100 - (Purchasing) Descriptions: 110 - Receive & Inspect for Damage & Mat'l Certs 120 - QC5- Inspect part completeness to step on W/O 150 - Identify as per dwg & Stock Location: _____ 160 - QC21- Final Inspection - Work Order Release					MAY 06 2019 21 9-53
Job BOM					
Part / Item	Component Name	Quantity	Operation	Container	
C2-42-25	Door Latch	30 pcs (1 ea)	100-Purchasing	5174398	
Job Allocations					
Operation	Component Part	Required	Inventory	Allocated	
100-Purchasing	C2-42-25	30	0	0	
Part Specifications					
Specifications could not be found.					

Plex 3/12/19 8:45 AM dart.lavoie.chantal

ITEM	QTY	P/N	DESCRIPTION
X	X	D5275-041	DOOR LATCH ASSY
1	1	D3015-7	LOCKNUT
2	1	D5275-1	DOOR LATCH
4	1	CR3213-4-05	RIVET

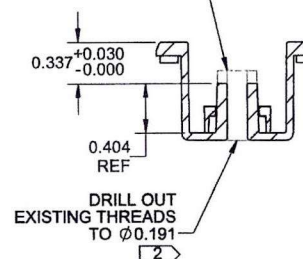


D5275-041 DOOR LATCH ASSY

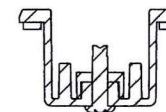
NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: TOUCH UP WITH CHEMICAL CONVERSION COATING AFTER DRILLING/MACHINING PER QSI 005 4.1
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.7
- 7) WEIGHT: 0.47 lbs

CBORE TOP TO
REMOVE MATERIAL FROM
EXISTING BOSS
AND TOUCH UP WITH
CHEMICAL CONVERSION COATING
PER QSI 005 4.1



SECTION A-A



MODIFY AS FOLLOWS:

1. DRILL OUT EXISTING RIVET
2. OPEN HOLE TO Ø0.128
3. DEBURR, TOUCH UP CHEMICAL CONVERSION COATING PER QSI 005 4.1
4. INSTALL RIVET CR3213-4-05

SECTION B-B

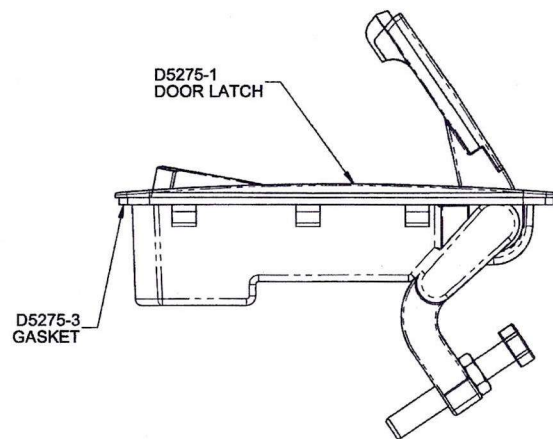
B	REPLACE EXISTING RIVET FROM MANUFACTURER WITH CR3213-4-05, REASON CAR18-251	SAD	19.01.15
A	NEW ISSUE	VS	15.06.09
REV.	DESCRIPTION	BY	DATE
DESIGN	VS	DART AEROSPACE USA, INC. HILLSBORO, OR	
DRAWN	SAD		
CHECKED	RF	DRAWING NO.	REV. B
MFG. APPR.	DD	D5275	SHEET 1 OF 2
APPROVED	VS	TITLE	SCALE
DE APPR.	DS	DOOR LATCH	NTS
DATE	19.01.15	COPYRIGHT © 2015 BY DART AEROSPACE USA, INC. THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.	

RELEASED

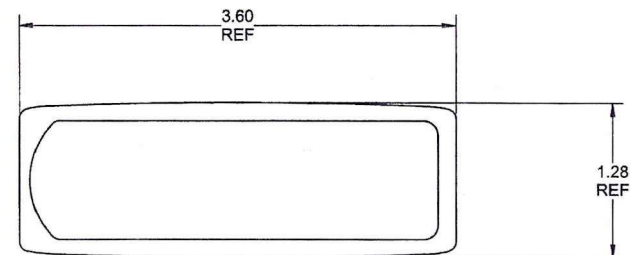
2019 MAR 05
ECN 14-618

APPROVED

SPECIFICATION CONTROL DRAWING



D5275-X DOOR LATCH



D5275-3 GASKET

8

DART P/N	DESCRIPTION	SUPPLIER	SUPPLIER P/N
D5275-1	DOOR LATCH	SOUTHCO	C2-42-25
D5275-3	GASKET	SOUTHCO	C2-440-82

NOTES:

- 1) MATERIAL: SEE TABLE
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.6
- 7) WEIGHT: 0.38 lbs
- 8) D5275-3 INCLUDED WITH D5275-1 AT PURCHASE

RELEASED

2019 MAR 05

APPROVED

DESIGN	VS	DART AEROSPACE USA, INC. HILLSBORO, OR	
DRAWN	SAD		
CHECKED	RF	DRAWING NO.	REV. B
MFG. APPR.	DD	D5275	SHEET 2 OF 2
APPROVED	VS	TITLE	SCALE
DE APPR.	DS	DOOR LATCH	NTS
DATE	19.01.15	COPYRIGHT © 2015 BY DART AEROSPACE USA, INC. THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.	



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

PO042855



Supplier: TCH001-VU
T.C.H. SALES INC.
16757 Boul. Hymus, 0
Kirkland
QC
H9H 3L4 Canada
Phone: 514-697-7847
Fax: 514-697-5140

PO No: PO042855

PO Date: 3/12/19

Due Date: 3/20/19

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Phone:

Via: Ground

Pyrm Terms: Net 30

Freight Terms:

Special Comments:

E-MAILED
MAR 12 2019

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
1	191899	C2-42-25			Door Latch As Per Dwg D5275 Rev. A	Firmed -		3/20/19	30 pcs	0 pcs	30 pcs	\$25.00/pcs	\$750.00
Grand Total:													\$750.00

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)

A012 CHEMICAL AND PHYSICAL TEST REPORTS

A016 PERSONNEL QUALIFICATION

A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

Plex 3/12/19 10:06 AM dart.lavoie.chantal

T.C.H. Sales Inc.
 40 Emblem Court
 Toronto, Ontario M1S 1B1
 Phone: 1-800-465-6281
 Fax : 1-855-299-3214



PACKING SLIP

202446

VENDOR #	
DUNS #	242445328
TAX #	R105150197

CUSTOMER NUMERO DU CLIENT	STORE NUMBER NUMERO MARCHE	DEPARTMENT DIVISION	CUSTOMER PO COMMANDE DU CLIENT	ORDER COMMANDE	PACK NUMBER BON DE LIVRAISON	BOL NUMBER BOL NUMBER	PICK # NUMERO PICK	A/R TERMS A/R TERMES	PAGE PAGE
22428000			PO042855	202446	244020		269426	30	1

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DART AEROSPACE LTD.
 1270 ABERDEEN
 HAWKESBURY ON K6A 1K7

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DART AEROSPACE LTD.
 1270 ABERDEEN
 HAWKESBURY ON K6A 1K7
 CAN

TEL: 613-632-9577

SHIP TERM CODE DE TRANSIT	SHIP VIA TRANSITAIRE	TRACER NUMERO DE TRACER	PACK DATE DATE DE PACK	CANCEL DATE DATE DE CANCEL	PCS PCS	WEIGHT POIDS	MEMO MESSAGES DIVERS
COLL	FedEx Priority	4382 6497 2277	04/22/19	12/31/20	1	18	JP/TYPE 1

PRODUCT CODE CODE DU PRODUIT	DESCRIPTION DESCRIPTION	ORDERED COMMANDEE	SHIPPED EXPIDIEE	BACK ORDERED NON-EXPIDIEE
555-C24225	LEVER COMPRESSIN LATCH ZNBK C2-42-25	30	30	0
===== Certificate of Compliance ===== This is to certify that the items identified herein have been produced in accordance with applicable instructions and or specifications, drawings, approved samples and/or other descriptions set forth in the purchase order. <i>Oh Eric Oh</i>				
		30	30	0

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www.tchweb.com

Conditions Of Sale:
 All shipments FOB Scarborough, Ontario.
 All returns are subject to a 15% handling charge and must be authorized.
 All claims and discrepancies must be reported within 7 days.
 We have the right to charge collection and attorney's fees of 25% and
 interest of 2% per month (or 24% per annum) on all overdue accounts.

Conditions De Vente:
 Tous les retours de marchandises sont soumis a des frais de manutention de 15% et a l'autorisation.
 Veuillez signaler toutes les anomalies ou irregularites dans les sept jours.
 Nous avons le droit d'imposer dans frais de recouvrement et de procedure de 25%, ainsi qu'un interet de 2%
 par mois (ou 24% par an) sur tous les comptes en souffrance.
 Les biens faisant l'objet de la presente facture demeurent la propriete du vendeur jusqu'a parfait paiement.